



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3278-041
Job Sheet 176660



Part No: D3278-041

Job Qty: 46 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/27/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 5/23/18

Description:

Type: SOLD

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	46 Ea	5/30/18	5/23/18	0.00	0.00	Start Up Small Fab-2	6	MAY 21 2018
100	Small Fab	46 pcs		5/23/18	0.00	1.85	Small Fab-3	9-80	
110	QC	46 pcs		5/23/18	0.00	0.00	QC5	9-80	
120	Small Fab	46 pcs		5/23/18	0.00	1.85	Small Fab-3	N/A	JUN 06 2018
130	QC	46 pcs		5/23/18	0.00	0.00	QC5	N/A	
140	Packaging	46 pcs		5/23/18	0.00	0.00	Packaging3-1	6	
150	QC21-SA	46 Ea		5/23/18	0.00	0.00	QC21	6	JUN 06 2018

Part Op 100 - Rivet spacers with support as per Dwg D3278.
Descriptions: 110 - QC5- Inspect part completeness to step on W/O
120 - Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041
130 - QC5- Inspect part completeness to step on W/O
140 - Identify as per dwg & Stock Location:
150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3278-1	Support	46 Ea (1 ea)	90-Start up Operation	S075704
D3278-2	Support	46 Ea (1 ea)	90-Start up Operation	S075792
D3278-3	Spacer	46 Ea (1 ea)	90-Start up Operation	S075792
MS20426AD3-6	Rivet	184 Ea (4 ea)	100-Small Fab	S075792
AN4-13A	Bolt	92 Ea (2 ea)	120-Small Fab	S075792
D2230-1	Mounting Lug	92 Ea (2 ea)	120-Small Fab	S075792
MS21042L4	Nut	92 Ea (2 ea)	120-Small Fab	S075792
NAS1149D0463J	Washer	184 Ea (4 ea)	120-Small Fab	S075792



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Container No: S076688



Part: D3278-041

Job No: 176660

Serial No/Batch: S076688

Revision:

Inspector:

Exp Date: 05/31/2018

Instructions:

Date: 05/31/18

C03557

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3278-1	46	90	0
	D3278-2	46	101	0
	D3278-3	46	78	0
100-Small Fab	MS20426AD3-6	184	728	0
120-Small Fab	AN4-13A	92	1,544	0
	D2230-1	92	201	0
	MS21042L4	92	3,074	0
	NAS1149D0463J	184	6,054	0
Part Specifications				
Specifications could not be found.				

Plex 5/30/18 2:40 PM dart.quirion.sonia